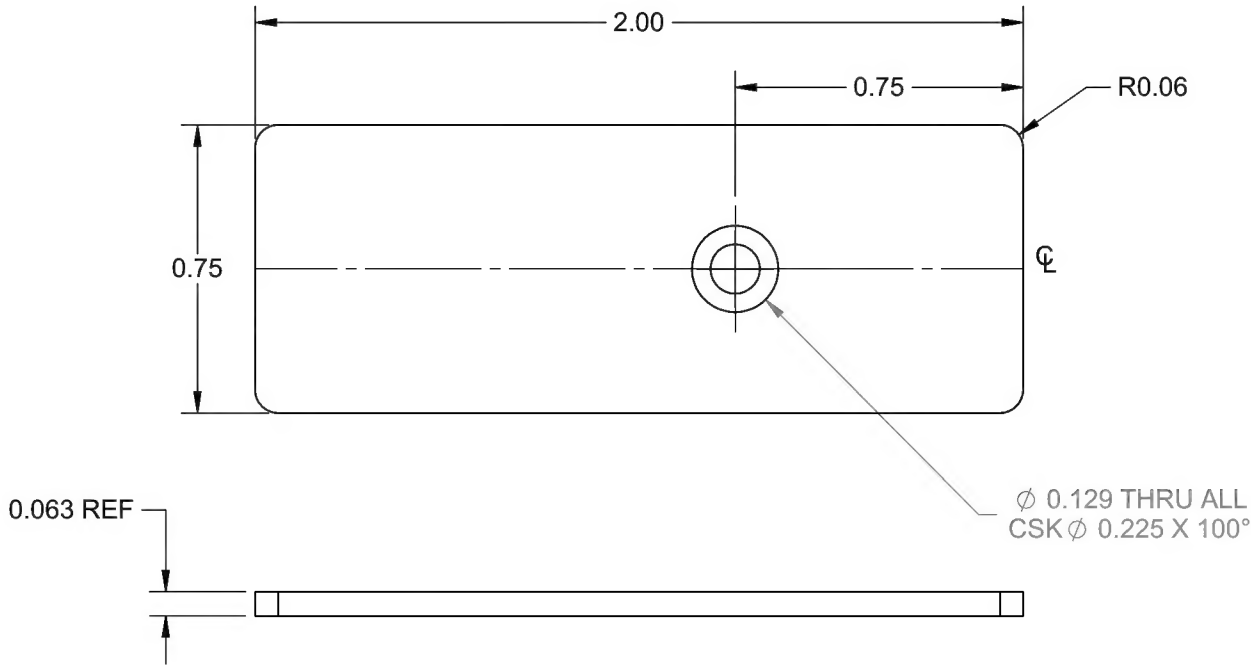
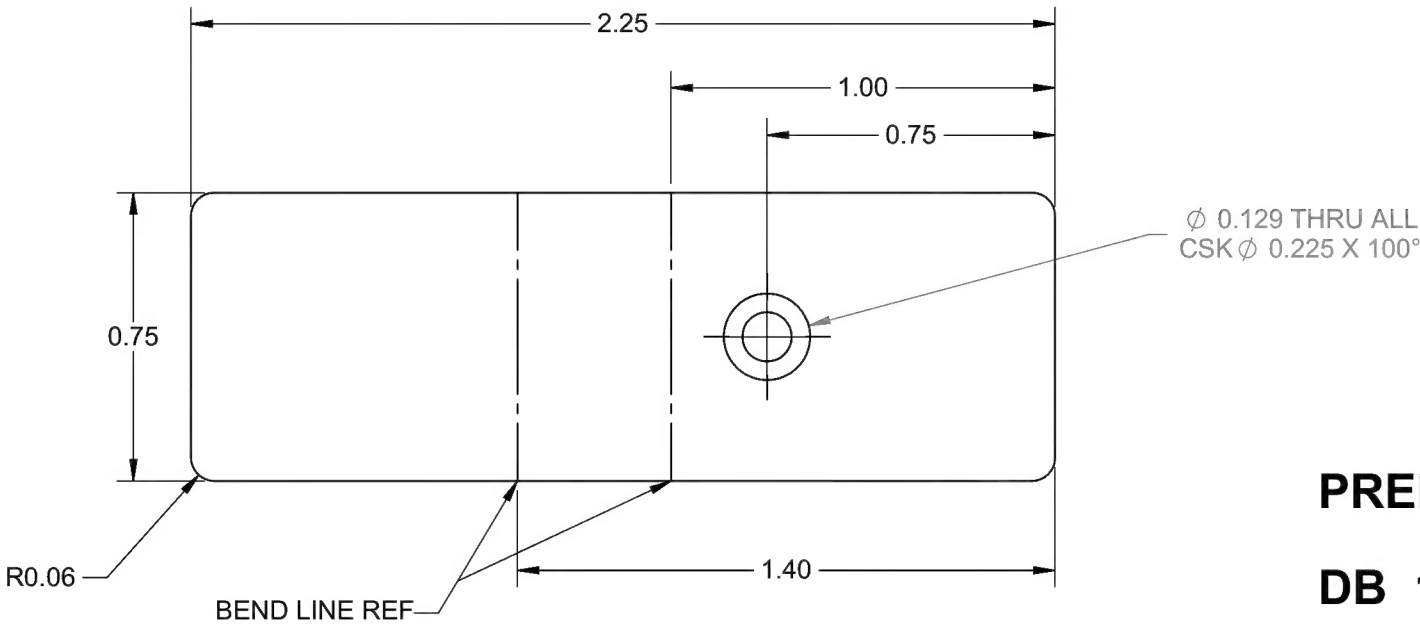


D4820-3 FPC CLIP PROFILE
(MAKE FROM D4820-3F)



D4820-1 FPC CLIP BASE



D4820-3F FLAT PATTERN

PRELIMINARY
DB 13.04.15

- NOTES:
- 1) MATERIAL: AISI 304/316 SS, 0.063" THICK AS PER DART SPEC M304S16GA1P OR MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: BAG AND IDENTIFY WITH DART P/N "D4820-1" AND "D4820-3" AS PER QSI 044, METHOD 6.7
 - 7) WEIGHT: D4820-1: 0.03 lbs, D4820-3: 0.03lbs

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO. D4820	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE FPC CLIP ASSY	SCALE NTS
DE APPR.		COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	13.04.10		